

Safety Data Sheet

1 – Identification of the Substance and of the Company

SUPPLIER: RMO, Inc.

650 W. Colfax Ave. Denver, CO 80204 303-592-8200 Trade Name and Synonyms – TruForm

Date: April 22, 2015

Model Material

Description: TruForm Model Material

Emergency Information Chemtrec: 800-424-9300

Chemtrec International: 202-483-7616

Product Grade / Name:

IMPRESSION MATERIALS – Model Material

3 - Composition / Information on Ingredients

2 – Hazards Identification

Caution: Powdered material may form explosive dust–air mixtures

HMIS Hazard Ratings: Health – 1, Flammability – 1, Chemical Reactivity – 0

NFPA Hazard Ratings: Health – 1, Flammability – 1, Instability - 0

| Chemical Characterization: | CAS Reg. No.: | <u>Composition</u> |
|------------------------------------|---------------|--------------------|
| Copolynylon Liquefied Polyamine 66 | 32131-17-2 | Proprietary |
| Additive(s) | | |
| Glass Fiber | 065997-174-3 | Proprietary |
| Whitening Agent CXT | 16090-02-1 | Proprietary |
| Mica | 014808-60 | Proprietary |
| | | |
| Crosslink(s) | | |
| | | |

| Antimony Trioxide | 001309-64-4 | Proprietary |
|-----------------------|-------------|-------------|
| Glycerin Monostearate | 123-94-4 | Proprietary |
| Polycaprolactam | 025038-54-4 | Proprietary |
| | | |

4 - First Aid Measures

Inhalation: If symptomatic, move to fresh air. Get medical attention if symptoms persist. Skin: If burned by contact with molten material, cool as quickly as possible. Do not peel material from skin.

Get medical attention for Ingestion: Material is not expected to be absorbed from the gastrointestinal tract so that induction of vomiting should not be necessary.

Eyes: If molten material contacts the eye, immediately flush with plenty of water for at least 15 minutes. If easy to do, remove contact lenses. Get medical attention immediately.

Note to Physicians: Burns should be treated as thermal burns. The material will come off as healing occurs; therefore, immediate removal from the skin is not necessary.

5 - Fire Fighting Measures

Extinguishing Media: water spray, dry chemical

Special Fire-Fighting Procedures: Wear self-contained breathing apparatus and protective clothing.

Hazardous Combustion Products: carbon dioxide, carbon monoxide

Unusual Fire and Explosion Hazards: Powdered material may form explosive dust-air mixtures.

6 - Accidental Release Measures

Safeguards (Personnel)

NOTE: Review FIRE FIGHTING MEASURES AND HANDLING (PERSONNEL) section before proceeding with clean up. Use appropriate PERSONAL PROTECTION EQUIPMENT during clean up. Contain, wipe up and remove.

7- Handling and Storage

Personal Precautionary Measures: No special precautionary measures should be needed under anticipated conditions of use.

Prevention of Fire and Explosion: Keep from contact with oxidizing materials. Minimize dust generation and accumulation. Refer to NFPA Pamphlet No.654, "Prevention of Fire and Dust Explosions in the Chemical, Dye, Pharmaceutical, and Plastics Industries." Storage: Keep container closed.

8 – Exposure Controls / Personal Protection

ACGIH Threshold Limit Value (TLV): not established

OSHA (USA) Permissible Exposure Limit (PEL, 1989 Table Z-1-A values or section-specific standards): not established

Ventilation: Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. Supplementary local exhaust ventilation, closed systems, or respiratory protection may be needed in special circumstances such as poorly ventilated spaces, mechanical generation of dusts, heating, drying, etc.

Respiratory Protection: If engineering controls do not maintain airborne concentrations to an acceptable level, an approved respirator must be worn. Respirator type: organic vapor, dust. If respirators are used, a program should be instituted to assure compliance with OSHA Standard 63 FR 1152, January 8, 1998.

Eye Protection: It is a good industrial hygiene practice to minimize eye contact. Skin Protection: It is a good industrial hygiene practice to minimize skin contact. When material is heated, wear gloves to protect against thermal burns.

Recommended Decontamination Facilities: eye bath, washing facilities

9 - Physical and Chemical Properties

Physical Form : Semi LiquidColor: Varies by Formulation

- Odor: Slight

- Specific Gravity: 0.7-0.9g/ccm range

- Vapor Pressure: negligible

- Evaporation Rate: not applicable

- Boiling Point: Not available

- Melting Point: >350F

- Solubility: Insoluble in water

- pH: Not applicable

- Octanol Water Partition Coefficient: Not applicable

- Lower Flammable Limit: Not applicable

- Upper Flammable Limit: Not applicable

- Autoignition Temperature: Not applicable

- Sensitivity to Mechanical impact: Not available

- Sensitivity to Static Discharge; Not available

- Vapor Density: Not applicable

- Relative Density: .0412 lbs./ cu. in.

- Decomposition Temperature: 232C

- Viscosity: 40,000cps

10 - Stability and Reactivity

Stability: Stable

Incompatibility: None known

11 – Toxicological Information

Inhalation: Low hazard for usual industrial handling or commercial handling by trained personnel.

Eyes: Molten material will product thermal burns. Skin: Molten material will product thermal burns.

12 - Ecological Information

This product has not been tested for environmental effects.

13 – Disposal Considerations

Discharge, treatment or disposal may be subject to national, state or local laws. Incinerate. Since emptied containers retain product residue, follow label warnings even after container is emptied.

14 – Transportation Information

This material in not regulated by US D.O.T. classification, Canada (D155TOG), ICAO, MDG or IMDG for dangerous substance regulations, and can be transported by any practical method of shipment.

15 - Regulatory Information

- OSHA Classification: nonhazardous
- California Proposition 65 (Safe Drinking Water and Toxic Enforcement Act of 1986): material(s) known to the State to cause cancer: none known.
- WHMIS (Canada) Status: not controlled
- International Agency for Research on Cancer (IARC): not listed
- American Conference of Governmental Industrial Hygienists (ACGIH): not listed
- National Toxicology Program (NTP): not listed
- Occupational Safety and Health Administration (OSHA): not listed
- Chemical(s) subject to the reporting requirements of Section 313 or Title III of the Superfund Amendments and Reauthorization Act (SARA) of 1986 and 40 CFR Part 372: none
- US Toxic Substances Control Act (TSCA): This product is listed on the TSCA inventory. Any impurities present in this product are exempt from listing.
- Canadian Environmental Protection Act (CEPA) and Domestic Substances List (DSL): This product is listed on the DSL or otherwise complies with CEPA new substance notification requirements.
- European Inventory of Existing Commercial Chemical Substances (EINECS): All components of this product are listed on EINECS. Any polymer intentionally present in this product has regulatory clearance under Directives of the European Union.

16 - Other Information

Note: While the information and recommendations set forth on this data sheet are believed to be accurate as received from our suppliers, RMO, Inc. makes no warranty with respect thereto and disclaims all liability from reliance thereon.