

**SECTION 1: Identification****1.1. Identification**

Product form: Mixture

Trade name: Tru-Chrome® Flux Paste

Supplier: RMO, INC

2165 Earlywood Drive

Franklin, IN 46131 303-592- 8200

1.2. Recommended use and restrictions on use

Recommended use : Paste flux for flame soldering

1.4. Emergency telephone numberEmergency number : CHEMTREC within the USA and Canada: 1-800-424-9300
CHEMTREC outside the USA and Canada +1 701-741-5970**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS US classification**

Acute toxicity (oral), Category 4

Skin corrosion/irritation, Category 1A

Serious eye damage/eye irritation, Category 2A

Reproductive toxicity, Category 2

H302 Harmful if swallowed.

H314 Causes severe skin burns and eye damage.

H319 Causes serious eye irritation.

H361 Suspected of damaging fertility or the unborn child.

Full text of H-statements: see section 16

2.2. GHS Label elements, including precautionary statements**GHS US labelling**

Hazard pictograms (GHS US) :



Signal word (GHS US) :

: Danger

Hazard statements (GHS US) :

: H302 - Harmful if swallowed.
H314 - Causes severe skin burns and eye damage.
H319 - Causes serious eye irritation.
H361 - Suspected of damaging fertility or the unborn child.

Precautionary statements (GHS US) :

: P201 - Obtain special instructions before use.
P202 - Do not handle until all safety precautions have been read and understood.
P260 - Do not breathe dust/fume/gas/mist/vapours/spray.
P264 - Wash hands, forearms and face thoroughly after handling.
P270 - Do not eat, drink or smoke when using this product.
P280 - Wear protective gloves/protective clothing/eye protection/face protection.
P301+P312 - If swallowed: Call a poison center/doctor if you feel unwell
P301+P330+P331 - If swallowed: rinse mouth. Do NOT induce vomiting.
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P308+P313 - If exposed or concerned: Get medical advice/attention.
P310 - Immediately call a poison center/doctor
P321 - Specific treatment (see supplemental first aid instruction on this label).
P330 - Rinse mouth.
P337+P313 - If eye irritation persists: Get medical advice/attention.
P363 - Wash contaminated clothing before reuse.



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P405 - Store locked up.

P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

2.3. Other hazards which do not result in classification

No additional information available

2.4. Unknown acute toxicity (GHS US)

Not applicable

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Comments : Mixture of salts composed of potassium, borates, and fluorides

Name	Product identifier	%
Potassium fluoride (K(HF ₂))	(CAS-No.) 7789-29-9	15 - 30

Comments : Note: The specific identities of the ingredients of this product are a Trade Secret. Information contained in this Safety Data Sheet accurately discloses the properties, physical and health hazards, first aid measures, and control methods for the safe use of this product. The identities of the ingredients may be determined in accordance with 29CFR 1910.1200(i) or the applicable regulations of other countries.

Full text of hazard classes and H-statements : see section 16

SECTION 4: First-aid measures

4.1. Description of first aid measures

First-aid measures general : Call a physician immediately.

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a physician immediately. Call a doctor.

First-aid measures after skin contact : Rinse skin with water/shower. Take off immediately all contaminated clothing. Call a physician immediately.

First-aid measures after eye contact : In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

First-aid measures after ingestion : Rinse mouth. Do not induce vomiting. Call a physician immediately.

4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation : May cause respiratory irritation.

Symptoms/effects after skin contact : Burns.

Symptoms/effects after eye contact : Serious damage to eyes. Eye irritation.

Symptoms/effects after ingestion : Burns.

4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

SECTION 5: Fire-fighting measures

5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.

Unsuitable extinguishing media : Water.

5.2. Specific hazards arising from the chemical

No additional information available

5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Only qualified personnel equipped with suitable protective equipment may intervene. Do not breathe dust/fume/gas/mist/vapours/spray.



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6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Use only outdoors or in a well-ventilated area. Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Wear personal protective equipment. Avoid contact with skin and eyes. Do not breathe dust/fume/gas/mist/vapours/spray.
Hygiene measures : Separate working clothes from town clothes. Launder separately. Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep container tightly closed. Store locked up. Store in a well-ventilated place. Keep cool.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Potassium fluoride (K(HF₂)) (7789-29-9)

Not applicable

8.2. Appropriate engineering controls

Appropriate engineering controls : Ensure good ventilation of the work station.
Environmental exposure controls : Avoid release to the environment.

8.3. Individual protection measures/Personal protective equipment

Hand protection:

Protective gloves

Eye protection:

Safety glasses

Skin and body protection:

Wear suitable protective clothing

Respiratory protection:

[In case of inadequate ventilation] wear respiratory protection.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Solid
Appearance : White paste.
Colour : No data available
Odour : No data available
Odour threshold : No data available
pH : No data available
Melting point : No data available

Freezing point	: Not applicable
Boiling point	: No data available
Flash point	: Not applicable
Relative evaporation rate (butylacetate=1)	: No data available
Flammability (solid, gas)	: Non flammable.
Vapour pressure	: No data available
Relative vapour density at 20 °C	: No data available
Relative density	: Not applicable
Solubility	: No data available
Log Pow	: No data available
Auto-ignition temperature	: Not applicable
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosive limits	: Not applicable
Explosive properties	: No data available
Oxidising properties	: No data available

9.2. Other information

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

Alkali earth metals.

10.6. Hazardous decomposition products

Boron oxide, Potassium oxide, and/or fluorides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute toxicity (oral)	: Harmful if swallowed.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified

ATE US (oral)	552.105 mg/kg bodyweight
Potassium fluoride (K(HF₂)) (7789-29-9)	
LD50 oral rat	160 mg/kg
ATE US (oral)	160 mg/kg bodyweight

Skin corrosion/irritation	: Causes severe skin burns and eye damage.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Suspected of damaging fertility or the unborn child.
STOT-single exposure	: Not classified

STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified
Viscosity, kinematic	: No data available
Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Burns.
Symptoms/effects after eye contact	: Serious damage to eyes. Eye irritation.
Symptoms/effects after ingestion	: Burns.

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general : Before neutralisation, the product may represent a danger to aquatic organisms.

12.2. Persistence and degradability

No additional information available

12.3. Bio accumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

SECTION 14: Transport information

Department of Transportation (DOT)

In accordance with DOT

Not regulated

Transportation of Dangerous Goods

Not applicable

Transport by sea

Not applicable

Air transport

Not applicable

SECTION 15: Regulatory information

15.1. US Federal regulations

Potassium fluoride (K(HF₂)) (7789-29-9)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

15.2. International regulations

Potassium fluoride (K(HF₂)) (7789-29-9)

Listed on the TCSI (Taiwan Chemical Substance Inventory)

15.3. US State regulations

California Proposition 65 - This product does not contain any substances known to the state of California to cause cancer, developmental and/or reproductive harm

Component	State or local regulations
Potassium fluoride (K(HF ₂))(7789-29-9)	U.S. - New Jersey - Right to Know Hazardous Substance List

SECTION 16: Other information

according to Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules and Regulations

Revision date : 07/14/2020

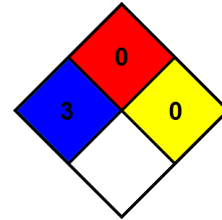
Full text of H-statements:

H302	Harmful if swallowed.	
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NFPA health hazard : 3 - Materials that, under emergency conditions, can cause serious or permanent injury.

NFPA fire hazard : 0 - Materials that will not burn under typical fire conditions, including intrinsically noncombustible materials such as concrete, stone, and sand.

NFPA reactivity : 0 - Material that in themselves are normally stable, even under fire conditions.



Hazard Rating

Health : 3 Serious Hazard - Major injury likely unless prompt action is taken and medical treatment is given
 * - Chronic (long-term) health effects may result from repeated overexposure

Flammability : 0 Minimal Hazard - Materials that will not burn

Physical : 0 Minimal Hazard - Materials that are normally stable, even under fire conditions, and will NOT react with water, polymerize, decompose, condense, or self-react. Non-Explosives.

Personal protection : B
 B - Safety glasses, Gloves